



## Material - CSN GX4CrNiMo16-5-1

## **Standard Specification for Steel Castings for Pressure Purposes**

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - CSN GX4CrNiMo16-5-1 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 max.		
Silicon	Si %	0.800 max.	Normalizing or Quenching or Solution Annealing	
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.035 max.		or Solution Annealing
Sulphur	S %	0.025 max.		
Chromium	Cr %	15.000 - 17.000		
Molybdenum	Mo %	0.700 - 1.500		
Nickel	Ni %	4.000 - 6.000		-
Copper	Cu %	0.300 max.	Mechanical Properties	
Vanadium	V %	0.080 max.	Tensile Strength in Mpa	760 - 960
Iron	Fe %	Balance	Yield Strength in Mpa	540 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	60 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
GX4CrNiMo16-5-1	BS	British	Plate, Tubes and Forging	
1.4405	ISO	International	Casting	
GX4CrNiMo16-5-1	ISO	International	Casting	
GX4CrNiMo16-5-1	ONORM	Australia	Casting	
GX4CrNiMo16-5-1	NBN	Belgium	Casting	
GX4CrNiMo16-5-1	BDS	Bulgaria	Casting	
GX4CrNiMo16-5-1	EN	European Union	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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